



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2150
Job Sheet 175745



Part No: D2150

Job Qty: 10 ea

Part Name: Packer Doubler, Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP C 00.11.27 Re-format (mpp 2101) EC IPP Rev:D 06-08-23 Now on Waterjet JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/24
100	Waterjet	10 pcs		4/23/18	0.00	0.30	Waterjet1		SC 18/04/24
110	QC	10 pcs		4/23/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/24
120	QC	10 pcs		4/23/18	0.00	0.00	QC8-1		38
130	Small Fab	10 pcs		4/23/18	0.00	0.21	Small Fab N/A		9-38
140	HandFinish	10 pcs		4/23/18	0.00	0.16	HandFinish1		SA 18-05-01
150	Powdercoat	10 pcs		4/24/18	0.00	0.07	Powdercoat1		SCAS-5-03
160	QC	10 pcs		4/24/18	0.00	0.00	QC3		11 MAY 04 2018
170	Packaging	10 pcs		4/24/18	0.00	0.00	Packaging3-1	ST002	MAY 18 2018
180	QC21-SA	10 Ea		4/24/18	0.00	0.00	QC21		18/05/14

Part Op 100 - 1-Cut as per Dwg D2150

Descriptions: 130 - Deburr

150 - START TIME: 1:30 FINISH TIME: 2:00 O.V.T. 3:30 P. 18/05/14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	.2500 sf (.025 ea)	90-Start up Operation	5052051

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	0	219	0



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Container No: S064800



Part: D2150

Job No: 175745

Serial No/Batch: S064800

Revision:

Inspector:

Date: 04/24/18

FILE
14
DVE

FILE
38
DVE

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Packer	0.740Inches ± 0.010	0.750 0.730	0,737	
2	Packer	2.050Inches ± 0.010	2.060 2.040	2,045	
3	Packer	0.231Inches ± 0.010	0.241 0.221	0,229	
4	Packer	1.217Inches ± 0.010	1.227 1.207	1,215	
5	Packer	1.559Inches ± 0.010	1.569 1.549	1,556	
6	Packer	2.300Inches ± 0.010	2.310 2.290	2,295	
7	Packer	1.560Inches ± 0.010	1.570 1.550	1,558	
8	Packer	0.250Inches ± 0.010	0.260 0.240	0,248	
9	Packer	1.328Inches ± 0.010	1.338 1.318	1,326	
10	Packer	0.342Inches ± 0.010	0.352 0.332	0,349	
11	Packer	0.098Inches + 0.005 - 0.000	0.103 0.098	0,098	Diameter
12	Packer	0.171Inches + 0.005 - 0.000	0.176 0.171	0,172	Diameter
13	Packer	0.040Inches ± 0.010	0.050 0.030	0,040	

Plex 4/10/18 1:59 PM Dart.Gagnon.Michelle